

5/10/18

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-541
Job Sheet 177320



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: IIN-D350-607 REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 10 2018
110	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-3		JUL 10 2018
120	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC4		JUL 10 2018
125	DC	1 pcs	6/1/18	6/1/18	0.00	0.00	DC		JUL 10 2018
130	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1		JUL 10 2018
140	QC21-FG	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21		JUL 10 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008
Descriptions: 130 - Package as per PPPD350-607-541

Handwritten signatures and initials:
JUL 10 2018
JUL 10 2018
JUL 10 2018
Fg. 10/1/18



Container No: S090483



Part: D350-607-541

Job No: 177320

Serial No/Batch: S090483

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/10/18

4305

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5057494
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5067892
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5053946
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5081355
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5069248
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5057929
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5057929
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5085389
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5084763
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5046622
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5057527
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5062378
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5053951
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5058933
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5050053
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5044189
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5078634
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	5090700
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	5090352

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	142	0
	AN4-13A	6	1,661	0
	AN4C15	1	55	0
	D2690-6	1	10	0
	D3912-041	1	13	0
	D4085-3	1	27	0
	D4086-200	1	20	0
	D4150-041	1	7	0
	D4151-041	1	1	0
	D4151-043	1	10	0
	D4917-300	1	21	0
	MS17984-C413	1	29	0
	MS21042L4	6	3,219	0
	MS24665-151	1	393	0
	NAS1149C0463R	3	261	0
	NAS1149F0432P	12	1,599	0
	NAS1515H4L	2	331	0
110-Packaging	D350-607-511	1	5	0
	D4030-041	1	3	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004305	S090425	AN310C4	Nut	S057494	ST331	1
004305	S090426	AN4-13A	Bolt	S067892	ST344	6
004305	S090427	AN4C15	BOLT	S053946	ST343	1
004305	S090428	D2690-6	Lanyard	S081355	ST009	1
004305	S090432	D3912-041	Eyebolt Receiver Assembly	S090432	ST	1
004305	S090430	D4085-3	Placard	S078634	ST074	1
004305	S090431	D4086-200	Placard, Max Load	S051929	ST075	1
004305	S090435	D4150-041	Attachment Arm Assembly	S075970	ST081	1
004305	S090436	D4151-041	Basket Fwd Hardpoint Assembly, Lower	S085359	ST082	1
004305	S090437	D4151-043	Basket Fwd Hardpoint Assembly, Upper	S084763	ST083	1
004305	S090438	D4917-300	Placard, Max Load	S046622	ST126	1
004305	S090439	MS17984-C413	Quick Release Pin	S057527	ST315	1
004305	S090440	MS21042L4	Nut	S062378	ST303	6
004305	S090441	MS24665-151	Cotter Pin	S053951	ST289	1
004305	S090442	NAS1149C0463R	Washer	S053953	ST266	3
004305	S090443	NAS1149F0432P	Washer	S050055	ST262	12
004305	S090444	NAS1515H4L	Washer	S044189	ST260	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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REFERENCE ONLY